



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4086-200
Job Sheet 183421



Part No: D4086-200

Job Qty: 20 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-08-09 JLM VERIFIED BY:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		10/12/18	0.00	0.00	Purchasing		SEP 21 2018
110	Packaging	20 pcs		10/12/18	0.00	0.00	Packaging2		SEP 21 2018
120	QC	20 pcs		10/12/18	0.00	0.00	QC6		SEP 21 2018
130	Packaging	20 pcs		10/12/18	0.00	0.00	Packaging3-2		SEP 21 2018
140	QC21-SA	20 Ea		10/12/18	0.00	0.00	QC21		SEP 22 2018

Part Op 100 - Issue P/O: 041062 Manufacture as per Dwg D4086
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: SEP 21 2019

D+L

CT

SEP 18 2018

SEP 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4086-200P	Placard, Max Load D4086-200	20 pcs (1 ea)	100-Purchasing	S112502

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4086-200P	20	9	0

Part Specifications

Specifications could not be found.

Plex 9/18/18 10:39 AM dart.lavoie.chantal



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S112504



Placard, Max Load

PART NO: D4086 – 200

Serial No/Batch: S112504

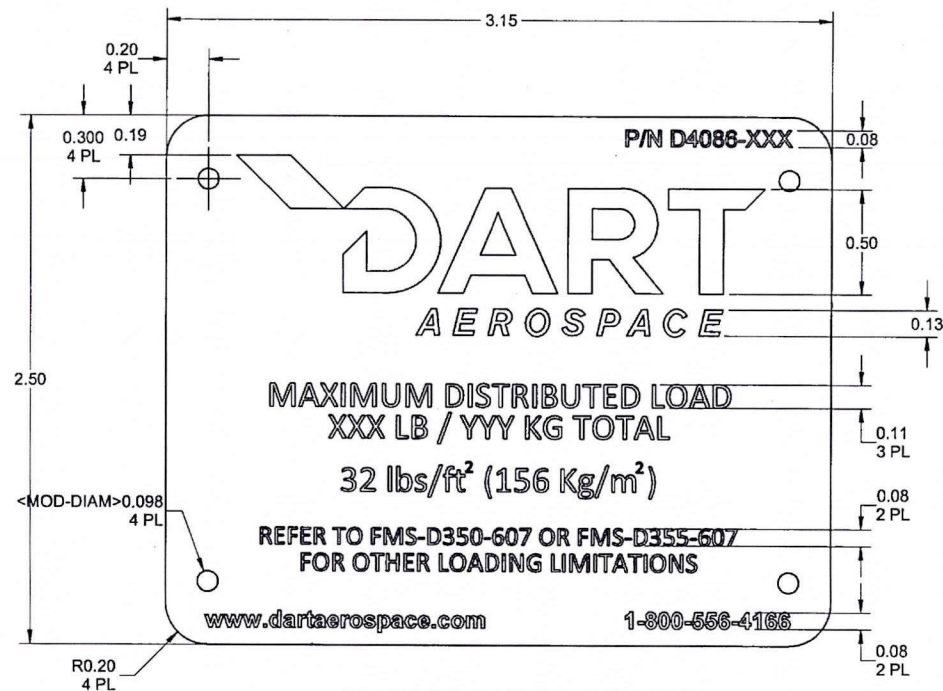
Revision:

Operation: Packaging

Change No:

Mfg Date: 09/21/18

Job No: 183421



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 183921
1809-78

D4086-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4086-200	200 lb / 91 kg
D4086-210	210 lb / 95 kg
D4086-215	215 lb / 98 kg
D4086-220	220 lb / 100 kg
D4086-232	232 lb / 105 kg
D4086-243	243 lb / 110 kg

NOTES:

- 1) MATERIAL: DURABLOCK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4086-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4086-210 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 210 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

C	GENERAL REVISION SEE REVISION B FOR DETAILS. MATERIAL WAS 3M/AVEY FILM. DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-3 FROM BASKET LID DRAWINGS. REASON: DURABILITY	AJS	17.02.14
B	ADDED -200/215 PLACARDS. REASON: ADDITION OF D350-607-54X BASKET SERIES.	MB	10.08.04
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JMH	DRAWING NO.	REV. C
MFG. APPR.	DD	D4086	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	PLACARD, MAX LOAD	NTS
DATE	17.02.14	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

RELEASED
2017-06-07
ECN 17-580

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041052**

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO041052
PO Date: 9/18/18
Due Date: 9/25/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
SEP 19 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183421	D4086-200P			Placard, Max Load D4086-200 : Various STC's As Per Dwg. D4086 Rev. C	Firmed	-	9/25/18	20 pcs	0 pcs	20 pcs	\$12.00/pcs	\$240.00

20 x SEP 21 2018

Grand Total: \$240.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

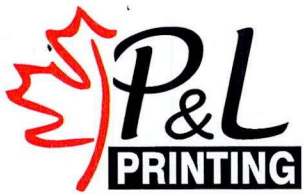
Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

DAS
38
9-89

Plex 9/18/18 10:52 AM dart.tsimiklis.chrisoula



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

PACKING SLIP

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DATE Sept 18, 2018

P.O NUMBER PO41052 ✓

ITEM DESCRIPTION**QUANTITY****COMMENTS**

D4086-200P ✓ Placard, Max Load

20 ✓

AS PER DWG D4086 Rev. C



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # 41052 ✓

ITEM	PART NUMBER	DRAWING REQUIREMENT	QTY
1	D4086-200P ✓	D4086 Rev. C	20 ✓

DAS
38
9-89

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.

(signature)

Peter Watson

Sept 18, 2018

(date)